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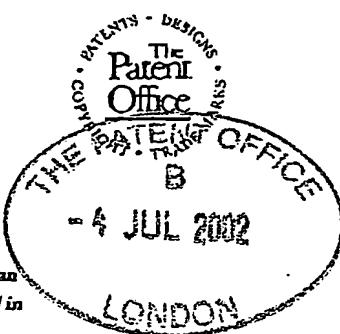
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1. Your reference

R071553PGB

0215490.4

2. Patent application number

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1A 1111 2002

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Delphi Technologies, Inc  
PO Box 5052, Troy  
Michigan 48007  
United States of America

Patents ADP number (if you know it)

7588320001

If the applicant is a corporate body, give the country/state of its incorporation

Delaware, United States of America

4. Title of the invention

CONTROL VALVE ARRANGEMENT

5. Name of your agent (if you have one)

Address for service in the United Kingdom to which all correspondence should be sent (including the postcode)

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Fleet Place House  
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FSI/177 7/3/03 KRS

Patents ADP number (if you know it)

18002

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number  
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Number of earlier application

Date of filing  
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8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

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- a) any applicant named in part 3 is not an inventor, or
  - b) there is an inventor who is not named as an applicant, or
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## Patents Form 1/77

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Claim(s) 4

Abstract

Drawing(s) 4 1 Sel 16

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Statement of inventorship and right to grant of a patent (Patents Form 1/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

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11.

I/We request the grant of a patent on the basis of this application.

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12. Name and daytime telephone number of person to contact in the United Kingdom

Joanne Selina POPE 0121 643 5681

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## CONTROL VALVE ARRANGEMENT

This invention relates to a control valve arrangement for use in controlling fluid pressure within a control chamber. In particular, the invention relates to a control valve arrangement for use in controlling fluid pressure within a control chamber forming part of a fuel injector for use in the delivery of fuel to a combustion space of an internal combustion engine.

It is known to provide a fuel injector with a control valve arrangement which is arranged to control movement of a fuel injector valve needle relative to a seating so as to control the delivery of fuel from the injector. Movement of the valve needle away from the seating permits fuel to flow from an injector delivery chamber through an outlet of the injector into the engine cylinder or other combustion space.

The control valve arrangement includes a control valve member which is movable between a first position, in which fuel under high pressure is able to flow into the control chamber, and a second position in which the control chamber communicates with a low pressure fuel reservoir. A surface associated with the valve needle is exposed to fuel pressure within the control chamber such that the pressure of fuel within the control chamber applies a force to the valve needle to urge the valve needle against its seating.

In order to commence injection, the valve arrangement is actuated such that the control valve member is moved into its second position, thereby causing fuel pressure within the control chamber to be reduced. The force urging the valve needle against its seating is therefore reduced and fuel pressure within the delivery chamber serves to lift the valve needle away from its seating to permit

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fuel to flow through the injector outlet. In order to terminate injection, the valve arrangement is actuated such that the control valve member is moved into its first position, thereby permitting fuel under high pressure to flow into the control chamber. The force acting on the valve needle due to fuel pressure within the control chamber is therefore increased, causing the valve needle to be urged against its seating to terminate injection.

For optimal injector performance, it is desired to control the rate at which the valve needle of the injector lifts so as to provide a controlled increase in injection rate. However, it is also desired to terminate injection rapidly.

It is known to provide a restricted flow path so that the rate of flow of fuel between the source of high pressure fuel and the control chamber is restricted. This alleviates the problem of unbalanced hydraulic forces acting on the control valve member as a result of the flow of fuel past the valve seat. Such unbalanced forces can cause the valve needle of the injector to 'dither' between injecting and non-injecting positions, and this has a detrimental effect on injector performance.

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A disadvantage of this restricted flow path is that it slows down the rate at which the control chamber is pressurised, and therefore the rate at which the valve needle of the injector is urged against its seating to terminate injection. Furthermore, depressurisation of the control chamber can occur rapidly, giving rise to relatively fast valve needle lift. Such characteristics are not considered to provide optimal injector performance.

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It is an object of the present invention to provide a control valve arrangement suitable for use in a fuel injector, which enables an improved injection characteristic to be achieved.

According to a first aspect of the present invention there is provided a control valve arrangement for use in controlling fuel pressure within a control chamber, the control valve arrangement including a control valve member which is movable between a first position in which the control chamber communicates with a source of high pressure fuel and a second position in which the control chamber communicates with a low pressure fuel drain and communication between the control chamber and the source of high pressure fuel is broken, and restricted flow means for restricting the rate of flow of fuel from the control chamber to the low pressure fuel drain when the control valve member is moved from the first position to the second position.

The control valve arrangement has particular application in a fuel injector, and may be arranged to control fuel pressure within a control chamber associated with an injector valve needle so as to control movement of the valve needle towards and away from a valve needle seating for the purpose of controlling injection.

One advantage is that the restricted flow from the control chamber to the low pressure drain results in a slower decrease in pressure within the control chamber. As a result, the speed with which the valve needle of the injector lifts away from its seating is slower and can be determined by selection of a suitable size of restriction.

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Preferably, the restricted flow means is further operable for restricting the rate of fuel flow from the high pressure fuel source to the low pressure drain when the valve member is moving between the second position and the first position.

The rate of flow of fuel through the control valve arrangement as the control valve member is moved is determined by the pressure difference between the high pressure source and the low pressure drain, and by the size of any restriction to flow. The unbalanced hydraulic forces which give rise to the aforementioned "dithering" problem are caused by a high rate of flow of fuel in this condition. The present arrangement overcomes the "dithering" problem at the same time as providing a slower, more controlled lifting of the valve needle in the injector for optimal injector performance. The invention therefore also permits more accurate control over the injection of low delivery flows at small values of needle lift.

In a preferred embodiment, the valve member is engageable with a first seating when in the first position and with a second seating when in the second position.

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In one embodiment, the first seating is defined by a surface of a bore provided in a valve housing within which the valve member is movable. The second seating may also be defined by surface of the bore provided in the valve housing.

The restricted flow means may comprise a restricted flow passage defined by an outer surface of the valve member and the bore in the valve housing. In one embodiment, the restricted flow passage is located between the first seating and the second seating.

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Conveniently, the valve member and the valve housing together define a flow passage between the first seating and the second seating, wherein the flow passage is provided with the restricted flow means upstream of the first seating, said restricted flow means preferably taking the form of a restricted clearance between a bore in the valve housing and an outer surface of the valve member.

The valve member may be shaped such that the restricted passage is defined by control flats, slots or grooves on the outer surface of the valve member, together with the bore in the valve housing.

In an alternative embodiment, the restricted flow means is arranged downstream of the first seating, between the first seating and the low pressure drain.

In an alternative embodiment, the restricted flow means may be defined by an orifice or restricted drilling provided in the valve member. The orifice or restricted drilling may be provided in a region of the valve member downstream of the first seating.

The bore in the valve housing may be provided with a sleeve or insert member, wherein the sleeve defines the first seating and/or the second seating.

The valve member may be provided with a collar having a slidable fit within a sleeve bore and may be shaped to define a recess between the first seating and the collar. The collar may be integrally formed with the valve member, or may be a separate part carried by the valve member. Preferably, the orifice in the valve member may open into the recess.

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A particular benefit of this embodiment is that the size of the restriction to flow depends upon the size of a single machine operation (the formation of the drilling defining the orifice).

In an alternative preferred embodiment, the control valve arrangement includes a by pass flow means arranged within the control chamber. Preferably the by pass flow means includes a plate valve arrangement including a plate valve member provided with a control orifice extending therethrough. Preferably, a wall of the control chamber defines a plate valve seating, whereby the plate valve member is moveable against the plate valve seating by means of fuel pressure within the control chamber, so as to ensure the flow of fuel from the control chamber flows through the control orifice when the plate valve member is engaged with the plate valve seating.

Preferably, the control chamber is shaped to define a bypass flow passage around the plate valve member, whereby a substantially unrestricted flow of fuel can enter the control chamber when the plate valve member is urged away from the plate valve seating.

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According to a second aspect of the present invention there is provided a fuel injector for use in delivering fuel to an internal combustion engine comprising a valve needle which is engageable with a valve needle seating, in use, to control fuel delivery through an outlet opening, a surface associated with the valve needle being exposed to fuel pressure within a control chamber, and a control valve arrangement for controlling fuel pressure within the control chamber as hereinbefore described in accordance with the invention.

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Preferably, when the control valve member is in its first position, the valve needle is urged seated against the valve needle seating due to high fuel pressure within the control chamber, such that fuel injection does not occur.

According to a third aspect of the present invention there is provided a fuel injection system for an internal combustion engine comprising a fuel injector as hereinbefore described in accordance with the invention.

According to a fourth aspect of the present invention, there is provided a fuel injector for use in delivering fuel to an internal combustion engine, the fuel injector comprising a valve needle which is engageable with a valve needle seating, in use, to control fuel delivery through an outlet opening, a surface associated with the valve needle being exposed to fuel pressure within a control chamber, a control valve arrangement for controlling fuel pressure within the control chamber so as to control fuel injection and a further valve arrangement which is operable in response to fuel pressure within the control chamber so as to permit a restricted flow of fuel out of the control chamber during valve needle lift and an increased flow of fuel into the control chamber during pressurisation of the control chamber to terminate injection.

It will be appreciated that preferred and/or optional features of the first aspect of the invention may also be incorporated in the other aspects of the invention.

The invention will be described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a sectional view of a known fuel injector which may be provided with the control valve arrangement of the present invention.

Figure 2 is a sectional view of a known control valve arrangement for use in the injector in Figure 1,

Figure 3 is a sectional view of part of a control valve arrangement forming part of a first embodiment of the invention,

Figure 4 is a sectional view of part of a control valve arrangement forming part of a second embodiment of the invention,

Figure 5 is a sectional view of a part of a control valve arrangement forming part of a third embodiment of the invention, and

Figure 6 is a sectional view of part of a control valve arrangement forming part of a third embodiment of the invention.

Referring to Figure 1, a fuel injector for use in delivering fuel to an engine cylinder or other combustion space of an internal combustion engine comprises a valve needle 10 which is slidable within a bore 12 provided in a nozzle body 14. The valve needle 10 is engageable with a valve needle seating 16 defined by the bore 12 so as to control fuel delivery through a set of outlet openings 18 provided in the nozzle body 14. The bore 12 is shaped to define an annular chamber 20 to which fuel under high pressure is delivered, in use, through a supply passage 22 provided in the nozzle body 14. Fuel delivered to the annular chamber 20 is able to flow through flats, grooves or flutes 24 provided on the surface of the valve needle 10 into a delivery chamber 26 defined between the valve needle 10 and the bore 12.

At the end of the valve needle 10 remote from the outlet openings 18, the end surface 10a of the valve needle 10 is exposed to fuel pressure within a control chamber 30. Fuel pressure within the control chamber 30 applies a force to the valve needle 10 which serves to urge the valve needle 10 against the valve needle seating 16 to prevent fuel injection through the outlet openings 18. In use, with high pressure fuel supplied to the annular chamber 20 through the supply passage 22 and, hence, to the delivery chamber 26, a force is applied to thrust surfaces 10b, 10c of the valve needle 10 which serves to urge the valve needle 10 away from the valve needle seating 16. If fuel pressure within the control chamber 30 is reduced sufficiently, the force acting on the thrust surfaces 10b, 10c due to fuel pressure within the delivery chamber 26 is sufficient to overcome the force acting on the end surface 10a of the valve needle 10, such that the valve needle 10 lifts away from the valve needle seating 16 to commence fuel injection. Thus, by controlling fuel pressure within the control chamber 30, initiation and termination of fuel injection can be controlled.

The pressure of fuel within the control chamber 30 may be controlled by means of the control valve arrangement, as shown in Figure 2. The control valve arrangement includes a control valve member 32 which is slidably within a further bore 34 defined in a valve housing 36. The valve housing 36 is in abutment with a further housing 40 within which the control chamber 30 is defined, at least in part. The further housing 40 is provided with a drilling which defines a flow passage 42 in communication with a low pressure fuel reservoir or drain.

The end face of the further housing 40 defines a first seating 38 with which an end of the control valve member 32 is engageable when the control valve

member 32 is moved into a first position. The further bore 34 is shaped to define a second seating 44 with which a surface of the control valve member 32 is engageable when the control valve member 32 is moved into a second position. Conveniently, the control valve member 32 is biased into engagement with the first seating 38 by means of a spring (not shown) or other biasing means. Movement of the control valve member 32 may be controlled by means of an electromagnetic actuator arrangement or a piezoelectric actuator arrangement in a conventional manner.

It will be appreciated that the high pressure supply passage 22 passes through several housing parts (e.g. 14 in Figure 1, 40 in Figure 2).

In use, with the control valve member 32 in its first position such that the end of the control valve member 32 is in engagement with the first seating 38, fuel at high pressure is able to flow from the supply passage 22 through an intermediate flow passage 46 defined in the valve housing 36, past the second seating 44 and into the control chamber 30. In such circumstances, fuel pressure within the control chamber 30 is relatively high such that the valve needle 10 is urged against the valve needle seating 16. Thus, fuel injection through the outlet openings 18 does not occur. The control valve member 32 is shaped such that a flow path of relatively large diameter exists for fuel flowing through the intermediate flow passage 46, past the second seating 44 and into the control chamber 30 when the control valve member 32 is seated against the first seating 38.

When the control valve member 32 is moved away from the first seating 38 into engagement with the second seating 44, fuel within the supply passage 22 is no longer able to flow past the second seating 44 and fuel within the control

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chamber 30 is able to flow past the first seating 38 and through the flow passage 42 to the low pressure fuel reservoir. Fuel pressure within the control chamber 30 is therefore reduced and the valve needle 10 is urged away from the valve needle seating 16 as the force due to fuel pressure within the delivery chamber 26 acting on the thrust surfaces 10<sub>b</sub> and 10<sub>c</sub> of the valve needle is sufficient to overcome the reduced force acting on the end surface 10<sub>a</sub> of the valve needle 10.

Referring to Figure 3, in which equivalent features have the same reference numerals as those of Figure 2, the valve member 32 is provided with a portion 50 located between the first seating 38 and the second seating 44 having a cylindrical outer surface 52. The further bore 34 in the valve housing 36 includes a portion between the first seating 38 and the second seating 44 having an internal cylindrical surface 54. The cylindrical surface 52 of the valve member 32 and the cylindrical surface 54 of the bore 34 together define a restricted flow passage or path 55 between the first seating 38 and second seating 44. The control chamber 30 communicates, via an extended passage 58 provided in the housings 36, 40, with an annular gallery 56 defined within the further bore 34. The diameter of the bore 34 is substantially identical to the diameter of the first seating 38, due to the "cut away" portion of the valve member 32 at its lower end.

In use, when the valve member 32 is in engagement with the first seating 38, spaced away from the second seating 44, the control chamber 30 is in communication with high pressure fuel, and the valve needle 10 of the injector is urged against the injector seating 16. When the valve member 32 is lifted away from the first seating 38 and moves towards the second seating 44, high pressure fuel flows through the extended passage 58, into the gallery 56 and

through the restricted flow passage 55 to the low pressure drain, and a point will be reached at which pressure in the control chamber 30 is relieved sufficiently to permit the valve needle 10 to lift. The restricted flow of fuel through the restricted passage 55 during valve needle lift causes the pressure in control chamber 30 to fall more slowly than in the prior art arrangements, giving rise to a slower opening of the valve needle 10 of the injector.

When the valve member 32 is moved back into engagement with the first seating 38, the pressure of fuel in the control chamber 30 rises rapidly as the flow of high pressure fuel into the control chamber 30 does not pass through the restriction 55. Termination of injection is therefore rapid as the pressure in the control chamber 30 urges the valve needle 10 of the injector against its seating 16.

As the valve member 32 moves between its second position (engagement with the second seating 44) and its first position (engagement with the first seating 38), any flow of high pressure fuel past the second seating 44 to low pressure is restricted by the restricted flow passage 55. In known arrangements, while the valve member 32 is moving between these positions, the rate of flow of fuel is determined by the pressure difference between the high pressure supply (through 34) and the low pressure drain (through 42) and the unbalanced hydraulic forces which give rise to the aforementioned "dithering" problem are caused by a high rate of flow of fuel to low pressure. The "dithering" problem is overcome by the present arrangement as the rate of flow of high pressure fuel to low pressure as the valve member 32 is moving from its second seating 44 to its first seating 38 is restricted by means of the passage 55. At the same time, the benefits of a rapid termination of injection can also be achieved.

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As a slight modification, the valve member 32 may be provided with flats, slots or grooves on its outer surface to define the restricted flow passage for fuel between the control chamber and the low pressure drain during needle lift.

For low values of needle lift (i.e. when the valve member is at or near the first seating 38), the hydraulic forces acting on the valve member 32 are substantially balanced, but for intermediate values of needle lift, as the valve member 32 is moving between its first seating 38 and its second seating 44, there will be a force imbalance acting on the valve member 32 as the control pressure due to flow from the control chamber 30 is still relatively high. At or near full needle lift, with the valve member 32 at or near its second seating 44, control pressure is substantially reduced and the valve member 32 is balanced once again. As a result of the flow-dependent imbalance of forces acting on the valve member 32, movement of the valve member 32 will be slowed as it approaches the second seating 44. As it approaches the first seating 38 to terminate injection, the rate of movement of the valve member 32 will be increased. This asymmetry is a desirable characteristic.

Referring to Figure 4, in which equivalent features have the same reference numerals as those of Figures 2 and 3, an alternative arrangement is shown in which the first seating 38 is defined by an end face of a sleeve 60 or "floating seat" inserted into the bore 34 of the housing 36. A lower portion 62 of the valve member 32 is provided with a collar 64, having an outer cylindrical surface, which forms a slidable fit within a bore 66 of the sleeve 60. The valve member 32 is also shaped to define an annular recess 68, located upstream of the collar 64, in fluid communication with the low pressure drain passage 42 via an orifice 70 and a blind drilling 72 provided in the lower region 62 of the

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valve member 32. The orifice 70 has a diameter, which is selected to provide a restriction to fuel flow therethrough.

As shown in Figure 4, when the valve member 32 is in the second position it which it engages the second seating 44, the control chamber 30 is in fluid communication with the low pressure drain so that fuel can flow past the first seating 38 into the recess 68, through the orifice 70 and the drilling 72 to the low pressure drain 42. The orifice 70 therefore provides the same flow restricting effect as the restricted passage 55 of the embodiment of Figure 3, resulting in a slower fall of pressure in control chamber 30 as the valve member 32 is moved from its first position (engagement with the first seating 38) into its second position (engagement with the second seating 44).

Similarly, when the valve member 32 is moved out of engagement with the second seating 44, the pressure of fuel within the control chamber 30 rises rapidly. While the valve member 32 moves between the second seating 44 and the first seating 38, and just prior to the valve member 32 sealing against the first seating, the flow of high pressure fuel past the second seating 44 is restricted by the orifice 70 to avoid or reduce the problem of dithering.

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Figure 5 shows a further alternative embodiment to that shown in Figures 3 and 4. In this embodiment, the first seating 38 for the valve member 32 is of greater diameter than the diameter of the bore 34 defining the second seating 44 but is the same as the diameter of the valve member 32 at an outer radial edge 44a of the seatable surface of valve member 32. The valve arrangement also includes a balance piston 60 received within the blind drilling 72 provided in the lower end of the valve member 32. As described previously with reference to Figure 3, the outer surface of the lower end of the valve member 32 and the bore 34 in

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the valve housing 36 together define a restricted flow passage 54 which serves to restrict the rate of flow of fuel between the control chamber and the low pressure drain when the valve member 32 is moved away from the first seating 38. Alternatively, the valve member 32 may be provided with control flats on its outer surface to define the restricted flow passage.

The provision of the balance piston 60 serves to pressurise the space 72, 73 below the valve member 32 such that pressure within this region tends to equalise with that of the control chamber 30. During movement of the valve member 32 between the first and second seatings 38, 44 to initiate needle lift, the hydraulic forces acting on the valve member 32 are therefore balanced, but would not otherwise be due to the dimensions of the first and second seatings 38, 44 and edge 44a. The balance piston 60 should be dimensioned to be a relatively tight fit within the drilling 72 so as to minimise fuel leakage loss to low pressure during termination of injection.

Referring to Figure 6, in another embodiment the control chamber 30 includes a plate valve arrangement 80 which is operable in response to fuel pressure within the control chamber 30. The plate valve arrangement 80 may be provided in combination with the control valve arrangement of Figure 2, or in combination with the control valve arrangement of Figure 3 or 4. The plate valve arrangement 80 has a plate valve member 82 having first and second end faces 84, 88 and a control orifice 86 extending through the plate valve member 82 between the end faces 84, 88. The wall of the control chamber 30 is shaped to define a plate valve seating 90 for the first end face 84 of the plate valve member 82, and an annular recess defining a bypass flow passage 92 around the plate valve member 82. Although not shown in Figure 6, the plate valve

arrangement may be provided with a spring to bias the plate valve member 82 towards the plate valve seating 90.

In use, when the control valve member 32 of Figure 2 is seated against the first seating 38, fuel pressure within the control chamber 30 is high and the valve needle 10 of the injector is seated. When the control valve member 32 is lifted away from the first seating 38, the control chamber 30 is brought into communication with the low pressure drain passage 42. The pressure of fuel in the control chamber 30 serves to urge the plate valve member 82 against the plate valve seating 90 so that fuel can only escape from the control chamber through the control orifice 86 in the plate valve member 82 at a controlled rate. This results in a slower lifting of the injector valve needle 10 away from its seating 16.

When the control valve member 32 is moved away from the second seating 44 back towards the first seating 38, high pressure fuel is able to flow into the control chamber 30. As high pressure fuel is re-established within the control chamber 30, the plate valve member 82 is urged away from the plate valve seating 90 to permit a rapid flow of high pressure fuel around the plate valve member 82 through the bypass flow passage 92, to impart a hydraulic force to the back end of the valve needle 10. The provision of the plate valve arrangement therefore enables rapid re-pressurisation of the control chamber 30 when injection is to be terminated. Thus, rapid closure of the injector valve needle 10 can be achieved.

In an alternative embodiment to that shown in Figure 6, the plate valve member 82 may be replaced by a fixed part provided with a control orifice 86 having an inlet end in communication with the path from the valve (i.e. valve member 32

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in Figures 3 to 6) and an outlet end in communication with the control chamber 30. The inlet end of the control orifice 86 is radiused or bell or trumpet mouthed, and the outlet end is sharp edged such that there is a greater restriction to the fuel flow rate out of the control chamber 30 than into the control chamber 30. This embodiment also therefore provides an asymmetric needle lift characteristic, as described previously for the embodiments of Figures 3 to 6. The plate member replacing the plate valve member 82 may be a separate component, or may form part of the housing defining the walls of the control chamber 30.

## CLAIMS

1. A control valve arrangement for use in controlling fuel pressure within a control chamber, the control valve arrangement including a control valve member which is movable between a first position in which the control chamber communicates with a source of high pressure fuel and a second position in which the control chamber communicates with a low pressure fuel drain and communication between the control chamber and the source of high pressure fuel is broken, and restricted flow means for restricting the rate of flow of fuel from the control chamber to the low pressure fuel drain when the control valve member is moved from the first position to the second position.
2. A control valve arrangement as claimed in Claim 1, wherein the restricted flow means is further operable for restricting the rate of fuel flow from the high pressure fuel source to the low pressure drain when the valve member is moving between the second position and the first position.
3. A control valve arrangement as claimed in Claim 2, wherein the valve member is engageable with a first seating when in the first position and with a second seating when in the second position, wherein the first seating is defined by a surface of a bore provided in a valve housing within which the valve member is movable.
4. A control valve arrangement as claimed in Claim 3, wherein the second seating is defined by surface of the bore provided in the valve housing.
5. A control valve arrangement as claimed in Claim 3 or Claim 4, wherein the restricted flow means comprise a restricted flow passage defined by an outer

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surface of the valve member and the bore in the valve housing.

6. A control valve arrangement as claimed in Claim 5, wher'in the valve member is shaped such that the restricted flow passage is defined, in part, by a control flat provided on the outer surface of the valve member.

7. A control valve arrangement as claimed in Claim 5 or Claim 6, wherein the restricted flow passage is located between the first seating and the second seating.

8. A control valve arrangement as claimed in any of Claims 3 to 7, wherein the restricted flow means is arranged upstream of the first seating and downstream of the second seating.

9. A control valve arrangement as claimed in any of Claims 3 to 7, wherein the restricted flow means is arranged downstream of the first seating, between the first seating and the low pressure drain.

10. A control valve arrangement as claimed in Claim 1 or Claim 2, wherein an insert member is arranged within the bore in the valve housing, and wherein the sleeve defines the first seating.

11. A control valve arrangement as claimed in Claim 10, wherein the valve member is provided with a collar having a slidale fit within a sleeve bore and shaped to define a recess between the first seating and the collar.

12. A control valve arrangement as claimed in any of Claims 1 to 11, wherein the restricted flow means is defined by an orifice provided in the valve

member.

13. A control valve arrangement as claimed in any of Claims 1 to 12, wherein the control valve arrangement includes a by pass flow means arranged within the control chamber.

14. A control valve arrangement as claimed in Claim 13, wherein the by pass flow means includes a plate valve arrangement including a plate valve member provided with a control orifice extending therethrough.

15. A control valve arrangement as claimed in Claim 14, wherein a wall of the control chamber defines a plate valve seating, whereby the plate valve member is moveable against the plate valve seating by means of fuel pressure within the control chamber, so as to ensure the flow of fuel from the control chamber passes through the control orifice when the plate valve member is engaged with the plate valve seating.

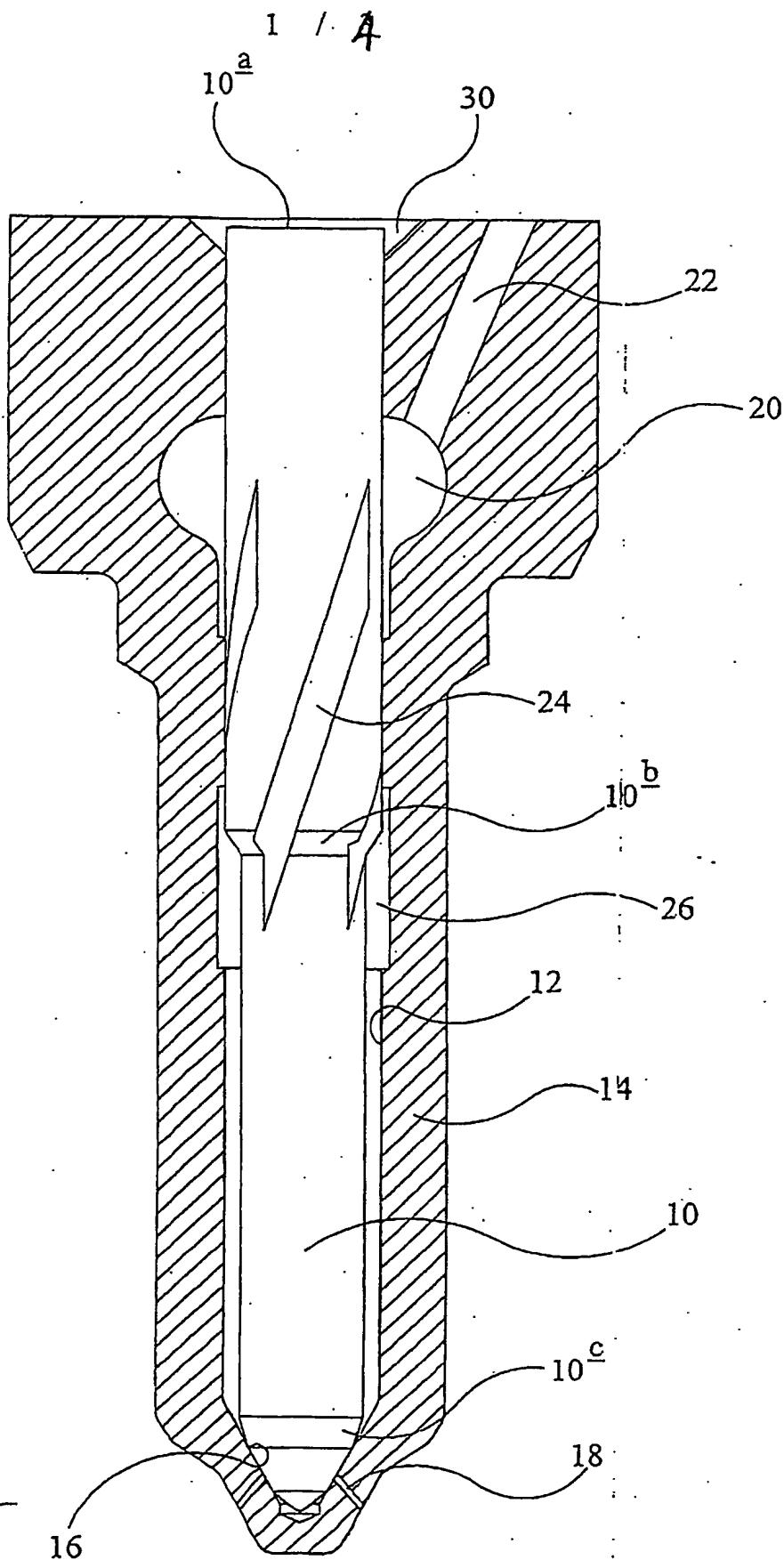
16. A control valve arrangement as claimed in Claim 15, wherein the control chamber is shaped to define a by pass flow passage around the plate valve member, whereby a substantially unrestricted flow of fuel can enter the control chamber when the plate valve member is urged away from the plate valve seating.

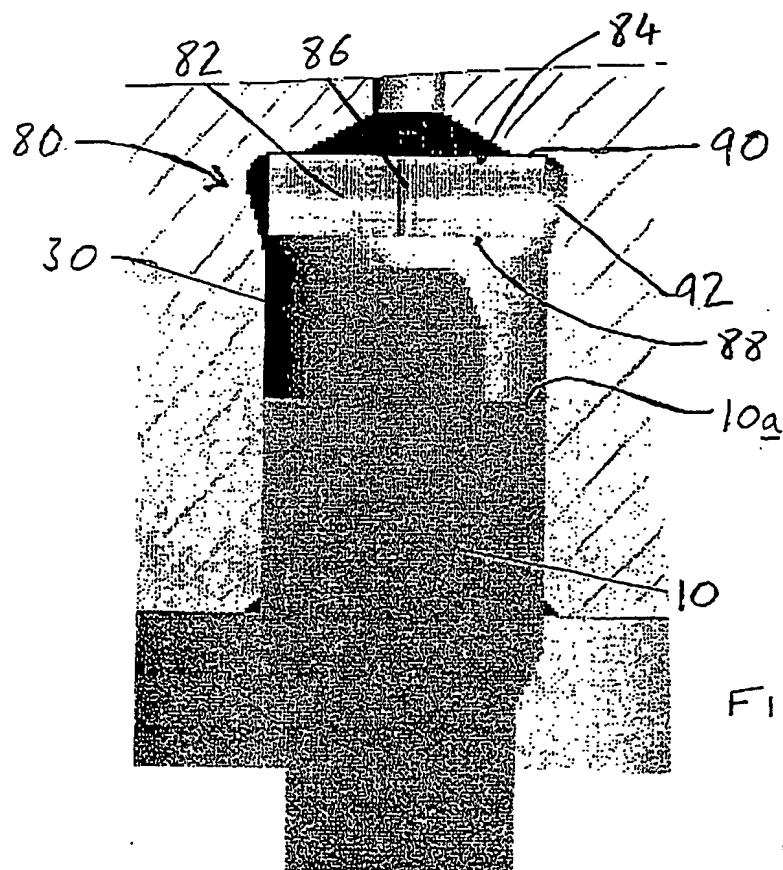
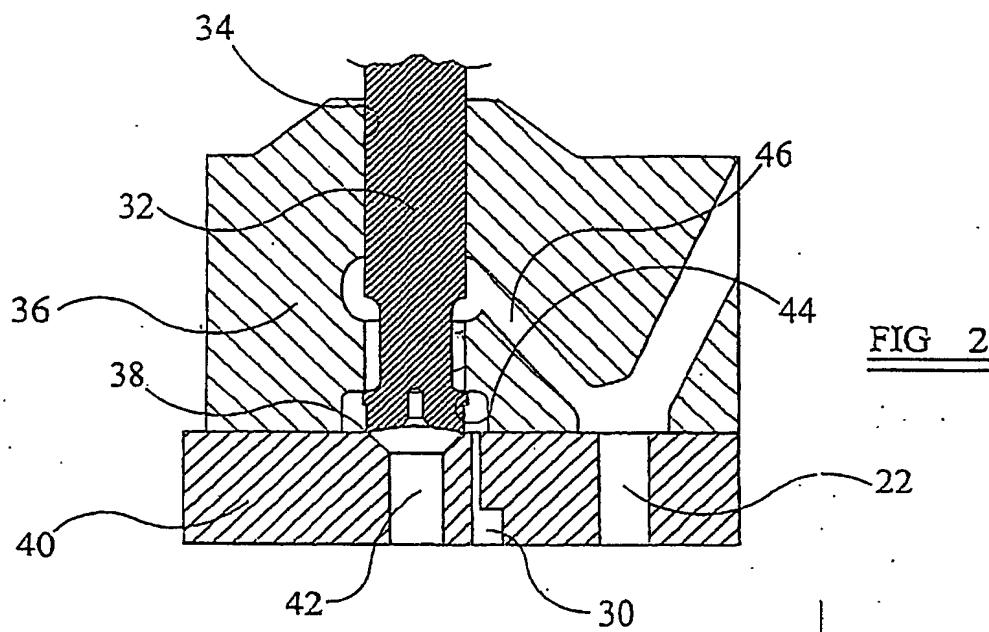
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17. A fuel injector for use in delivering fuel to an internal combustion engine, the fuel injector comprising a valve needle which is engageable with a valve needle seating, in use, to control fuel delivery through an outlet opening, a surface associated with the valve needle being exposed to fuel pressure within a control chamber, a control valve arrangement for controlling fuel pressure

within the control chamber so as to control fuel injection and a further valve arrangement which is operable in response to fuel pressure within the control chamber so as to permit a restricted flow of fuel out of the control chamber during valve needle lift and an increased flow of fuel into the control chamber during pressurisation of the control chamber to terminate injection.

18. A fuel injector for use in delivering fuel to an internal combustion engine comprising a valve needle which is engageable with a valve needle seating, in use, to control fuel delivery through an outlet opening, a surface associated with the valve needle being exposed to fuel pressure within a control chamber, and a control valve arrangement as claimed in any of Claims 1 to 17 for controlling fuel pressure within the control chamber.
19. A fuel injection system for an internal combustion engine comprising a fuel injector as claimed in Claim 18.
20. A control valve arrangement substantially as herein described with reference to the accompanying Figures 3 to 5.
21. A fuel injector substantially as herein described with reference to the accompanying Figures 3 to 5.



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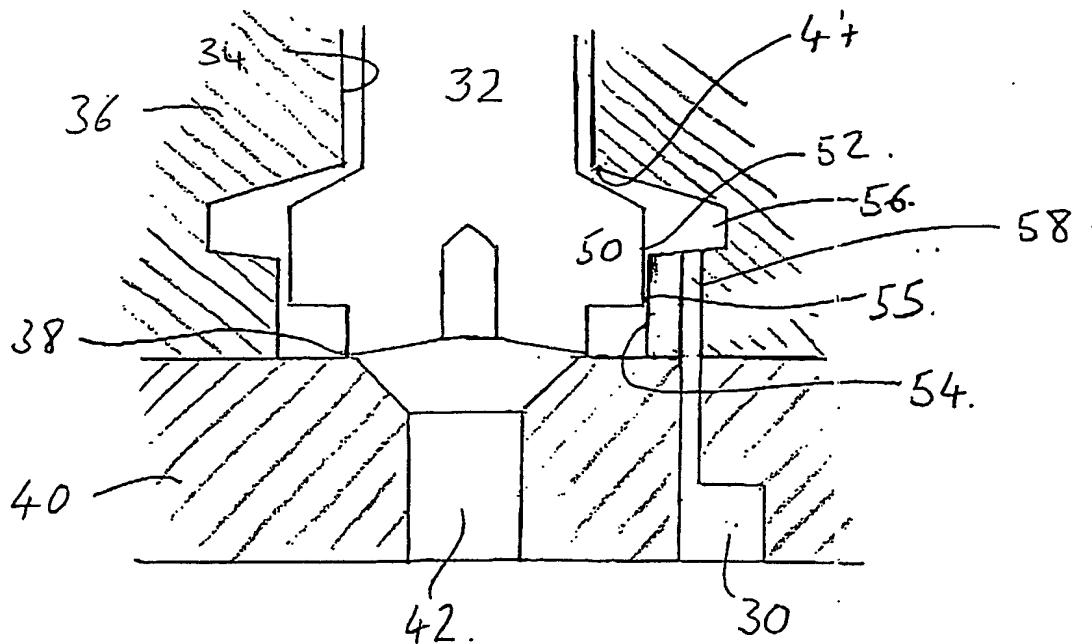


FIG 3.

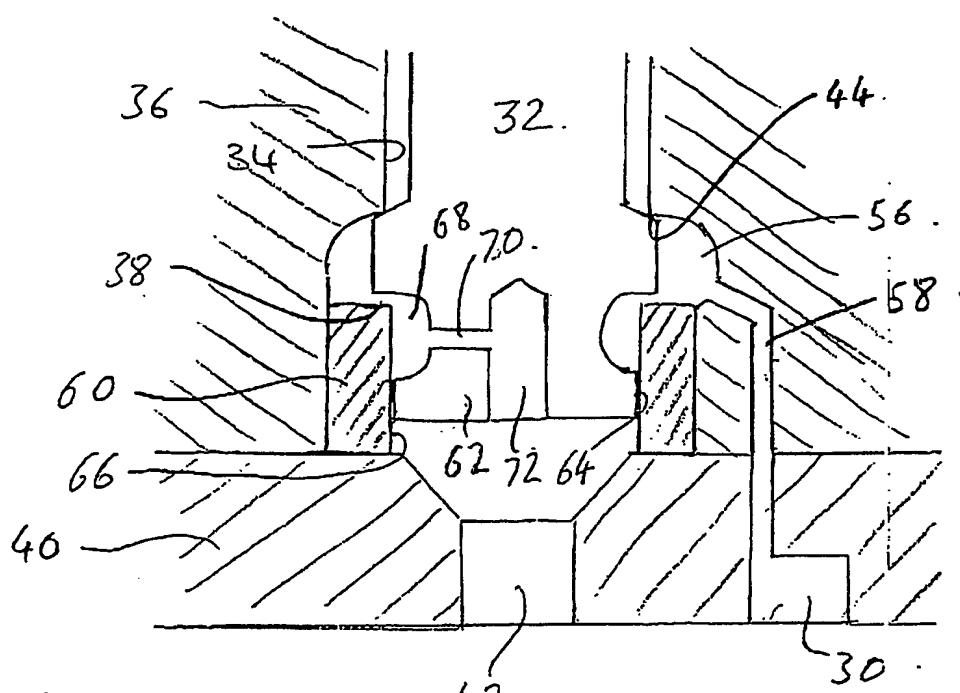


FIG 4.

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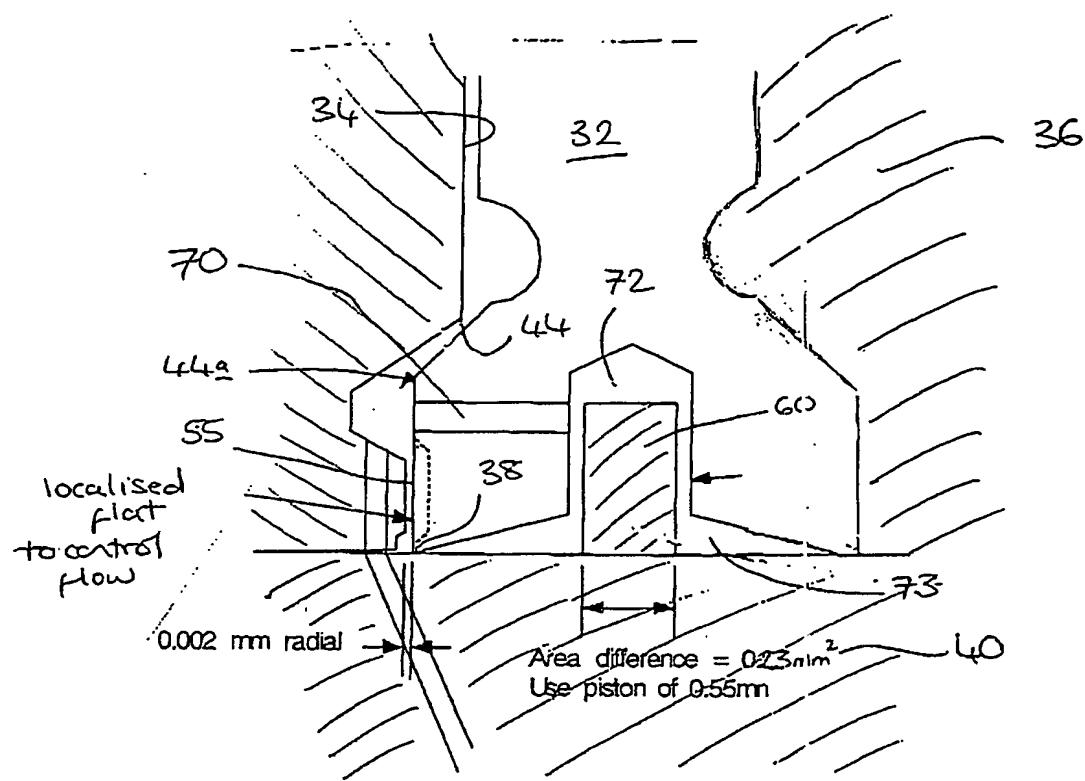


FIGURE 5